

Manufactured Structures Catalog Supplement



... because everyone needs to vent[™]

Product Locator

Device Type	Size	Color	Packaging	Model #	Page
Register Boot/Duct Transition	4″ x 8″ x 6″	Unpainted	Bulk	20408060	28
Register Boot/Duct Transition	4″ x 10″ x 6″	Unpainted	Bulk	20410060	28
Floor Register	4″ x 8″	Brown	Retail	R30B0408	21
Floor Register	4″ x 8″	Brown	Bulk	30B0408	21
Floor Register	4″ x 10″	Brown	Retail	R30B0410	23
Floor Register	4″ x 10″	Brown	Bulk	30B0410	23
Floor Register	4″ x 12″	Brown	Retail	R30B0412	25
Floor Register	4″ x 12″	Brown	Bulk	30B0412	25
Floor Register	4″ x 12″	White	Retail	R30W0408	22
Floor Register	4″ x 12″	White	Bulk	30W0408	22
Floor Register	4" x 10"	White	Retail	R30W0410	24
Floor Register	4" x 10"	White	Bulk	30W0410	24
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Floor Register	4" x 12"	White	Bulk	30W0412	26
Floor Register	4" x 10"	Brown	Bulk	28B0410MH	27
Floor Register	4"x10"	White	Bulk	28W0410MH	27
Floor Register, Extended Face	4" x 10"	Brown	Retail	RLS2410	17
Floor Register, Extended Face	4" x 10"	Brown	Bulk	LS2410	17
Floor Register, Extended Face	4" x 10"	White	Retail	RLS2410W	18
Floor Register, Extended Face	4" x 10"	White	Bulk	LS2410W	18
Floor Register, Extended Face	4" x 8"	Brown	Retail	RLS248	13
Floor Register, Extended Face	4" x 8"	Brown	Bulk	LS248	13
Floor Register, Extended Face	4" x 8"	White	Retail	RLS248W	14
Floor Register, Extended Face	4" x 8"	White	Bulk	LS248W	14
Floor Register, Low Profile	4" x 8"	Brown	Retail	R12509	1
Floor Register, Low Profile	4" x 8"	Brown	Bulk	12509	1
Floor Register, Low Profile	4" x 8"	White	Retail	R12509W	2
Floor Register, Low Profile	4″ x 8″	White	Bulk	12509W	2
Floor Register, Low Profile	4" x 10"	Brown	Retail	R12511	3
Floor Register, Low Profile	4" x 10"	Brown	Bulk	12511	3
Floor Register, Low Profile	4" x 10"	White	Retail	R12511W	4
Floor Register, Low Profile	4" x 10"	White	Bulk	12511W	4
Floor Grille, Light-duty	4" x 8"	Brown	Retail	R10F2509	5
Floor Grille, Light-duty	4" x 8"	Brown	Bulk	10F2509	5
Floor Grille, Light-duty	4" x 8"	White	Retail	R10F2509W	6
Floor Grille, Light-duty	4" x 8"	White	Bulk	10F2509W	6
Floor Grille, Light-duty	4" x 10"	Brown	Retail	R10F2511	9
Floor Grille, Light-duty	4" x 10"	Brown	Bulk	10F2511	9

continued

Product Locator (continued)

Device Type	Size	Color	Packaging	Model #	Page
Floor Grille, Light-duty	4″ x 10″	White	Retail	R10F2511W	10
Floor Grille, Light-duty	4″ x 10″	White	Bulk	10F2511W	10
Floor Grille, Light-duty , Extended Face	4″ x 10″	Brown	Retail	RLS2410F	19
Floor Grille, Light-duty , Extended Face	4″ x 10″	Brown	Bulk	LS2410F	19
Floor Grille, Light-duty , Extended Face	4″ x 10″	White	Retail	RLS2410FW	20
Floor Grille, Light-duty , Extended Face	4″ x 10″	White	Bulk	LS2410FW	20
Floor Grille, Light-duty, Extended Face	4″ x 8″	Brown	Retail	RLS248F	15
Floor Grille, Light-duty, Extended Face	4″ x 8″	Brown	Bulk	LS248F	15
Floor Grille, Light-duty, Extended Face	4″ x 8″	White	Retail	RLS248FW	16
Floor Grille, Light-duty, Extended Face	4″ x 8″	White	Bulk	LS248FW	16
Floor Grille, Reinforced	4″ x 8″	Brown	Retail	R10F2509R	7
Floor Grille, Reinforced	4″ x 8″	Brown	Bulk	10F2509R	7
Floor Grille, Reinforced	4″ x 8″	White	Retail	R10F2509RW	8
Floor Grille, Reinforced	4″ x 8″	White	Bulk	10F2509RW	8
Floor Grille, Reinforced	4″ x 10″	Brown	Retail	R10F2511R	11
Floor Grille, Reinforced	4″ x 10″	Brown	Bulk	10F2511R	11
Floor Grille, Reinforced	4″ x 10″	White	Retail	R10F2511RW	12
Floor Grille, Reinforced	4″ x 10″	White	Bulk	10F2511RW	12

Note: A condensed listing of standard Continental Industries products, also used in manufactured structures, begins on page 29.



12509 & R12509 4 x 8 **Low-Profile Floor Registers**

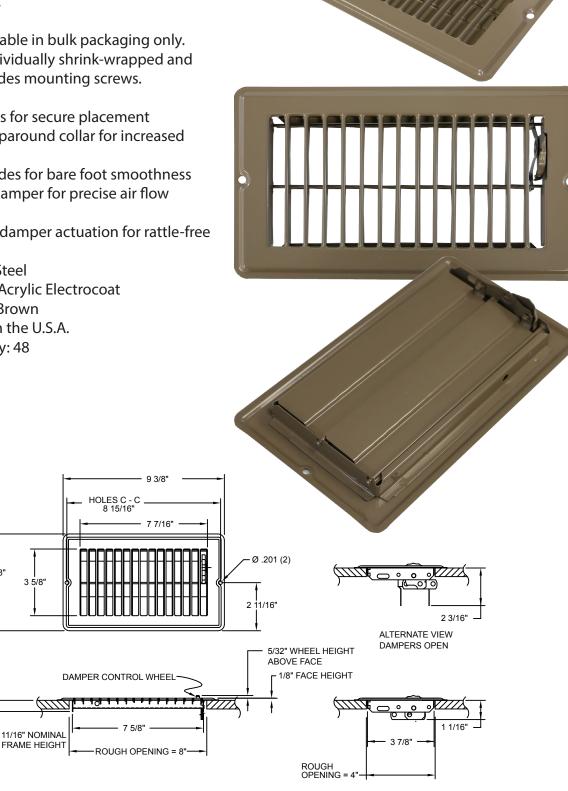
These registers are designed specifically for applications that cannot accommodate standard-depth products. They fit a rough opening of 4" x 8".

The 12509 is available in bulk packaging only. The R12509 is individually shrink-wrapped and labeled and includes mounting screws.

- Mounting holes for secure placement
- One-piece wraparound collar for increased strength
- Rolled face blades for bare foot smoothness
- Multi-shutter damper for precise air flow control
- Spring-loaded damper actuation for rattle-free positioning
- Construction: Steel
- Finish: Anodic Acrylic Electrocoat

5 3/8"

- Color: Golden Brown
- Origin: Made in the U.S.A.
- Carton quantity: 48

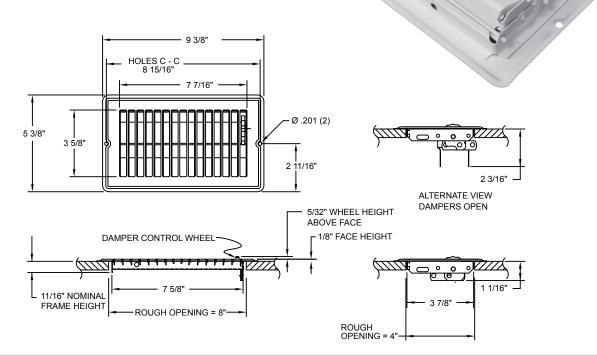


12509W & R12509W4x8Low-Profile Floor Registers

These registers are designed specifically for applications that cannot accommodate standard-depth products. They fit a rough opening of 4" x 8".

The 12509W is available in bulk packaging only. The R12509W is individually shrink-wrapped and labeled and includes mounting screws.

- Mounting holes for secure placement
- One-piece wraparound collar for increased strength
- Rolled face blades for bare foot smoothness
- Multi-shutter damper for precise air flow control
- Spring-loaded damper actuation for rattle-free positioning
- Construction: Steel
- Finish: Anodic Acrylic Electrocoat
- Color: White
- Origin: Made in the U.S.A.
- Carton quantity: 48



12511 & R125114x10Low-Profile Floor Registers

These registers are designed specifically for applications that cannot accommodate standard-depth products. They fit a rough opening of 4" x 10".

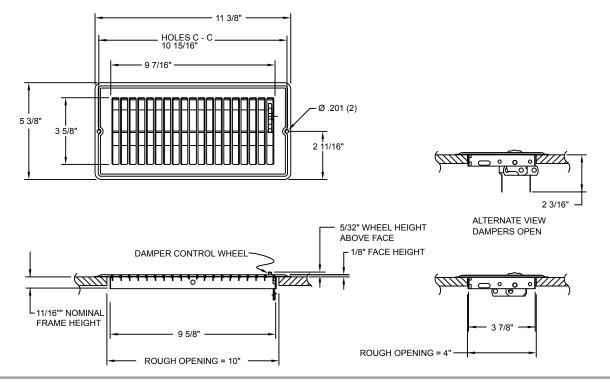
The 12511 is available in bulk packaging only. The R12511 is individually shrink-wrapped and labeled and includes mounting screws.

- Mounting holes for secure placement
- One-piece wraparound collar for increased strength
- Rolled face blades for bare foot smoothness
- Multi-shutter damper for precise air flow control
- Spring-loaded damper actuation for rattle-free positioning
- Construction: Steel
- Finish: Anodic Acrylic Electrocoat
- Color: Golden Brown
- Origin: Made in the U.S.A.
- Carton quantity: 48









12511W & R12511W4x10Low-Profile Floor Registers

These registers are designed specifically for applications that cannot accommodate standard-depth products. They fit a rough opening of 4" x 10".

The 12511W is available in bulk packaging only. The R12509 is individually shrink-wrapped and labeled and includes mounting screws.

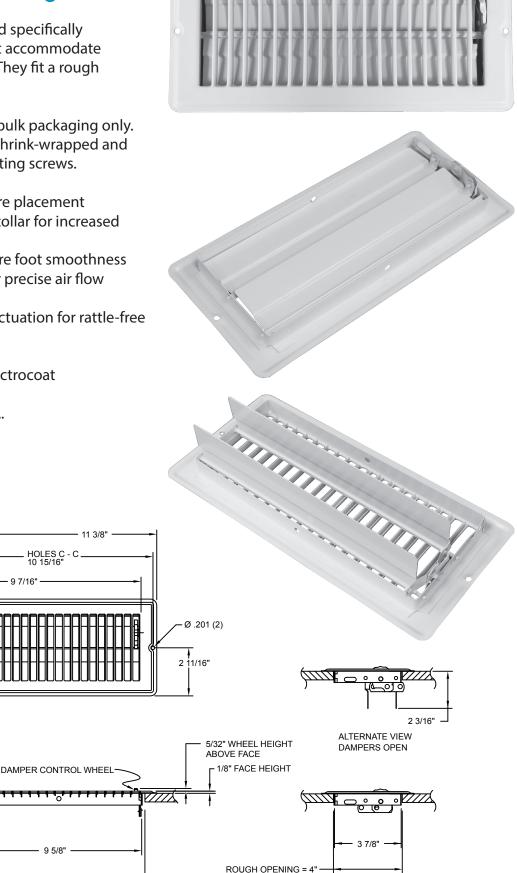
- Mounting holes for secure placement
- One-piece wraparound collar for increased strength
- Rolled face blades for bare foot smoothness
- Multi-shutter damper for precise air flow control
- Spring-loaded damper actuation for rattle-free positioning
- Construction: Steel
- Finish: Anodic Acrylic Electrocoat
- Color: White
- Origin: Made in the U.S.A.
- Carton quantity: 48

5 3/8'

3 5/8

11/16"" NOMINAL FRAME HEIGHT

ROUGH OPENING = 10"



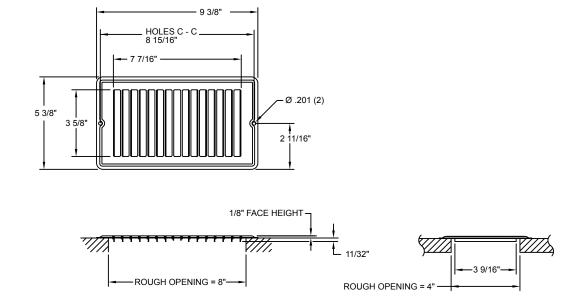
10F2509 & R10F2509Light-Duty Floor Grille4x8

The face-only portion of the 12509/R12509 floor registers is used to create these light-duty grilles.

These devices are designed for rough openings of 4" x 8". The 10F2509 is available in bulk packaging only. The R10F2509 is individually shrinkwrapped and labeled and includes mounting screws.

- Mounting holes for secure placement
- Rolled face blades for bare foot smoothness
- Construction: Steel
- Finish: Anodic Acrylic Electrocoat
- Color: Golden Brown
- Origin: Made in the U.S.A.
- Carton quantity: 12





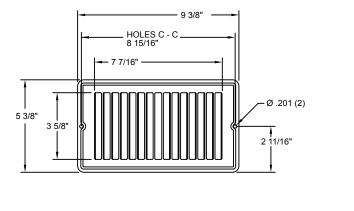
10F2509W & R10F2509WLight-Duty Floor Grille4x8

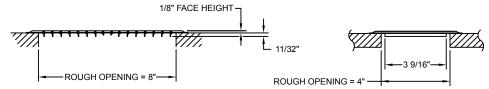
The face-only portion of the 12509W/R12509W floor registers is used to create these light-duty grilles.

These devices are designed for rough openings of 4" x 8". The 10F2509W is available in bulk packaging only. The R10F2509W is individually shrink-wrapped and labeled and includes mounting screws.

- Mounting holes for secure placement
- Rolled face blades for bare foot smoothness
- Construction: Steel
- Finish: Anodic Acrylic Electrocoat
- Color: White
- Origin: Made in the U.S.A.
- Carton quantity: 12







10F2509R & R10F2509RReinforced Floor Grille4x8

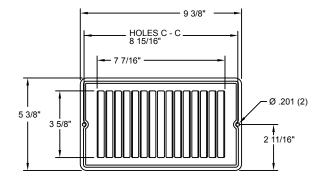
The face and collar of the 12509/R12509 floor registers form these reinforced grilles.

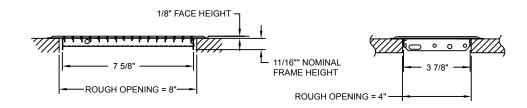
These devices are designed for rough openings of 4" x 8". The 10F2509R is available in bulk packaging only. The R10F2509R is individually shrinkwrapped and labeled and includes mounting screws.

- Low-profile collar for rigidity
- Mounting holes for secure placement
- Rolled face blades for bare foot smoothness
- Construction: Steel
- □ Finish: Anodic Acrylic Electrocoat
- Color: Golden Brown
- Origin: Made in the U.S.A.
- Carton quantity: 48









10F2509RW & R10F2509RWReinforced Floor Grille4x8

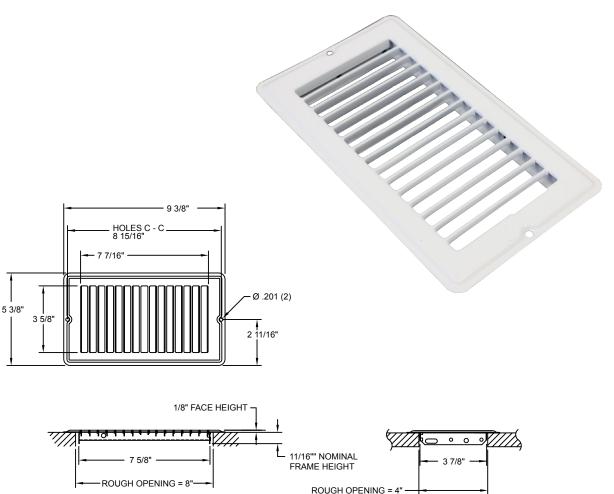
The face and collar of the 12509/R12509 floor registers form these reinforced grilles.

These devices are designed for rough openings of 4" x 8". The 10F2509RW is available in bulk packaging only. The R10F2509RW is individually shrink-wrapped and labeled and includes mounting screws.

- Low-profile collar for rigidity
- Mounting holes for secure placement
- Rolled face blades for bare foot smoothness
- Construction: Steel
- Finish: Anodic Acrylic Electrocoat
- Color: White
- Origin: Made in the U.S.A.
- Carton quantity: 48





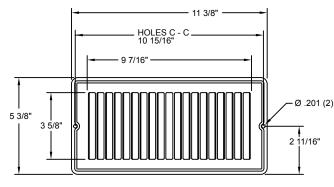


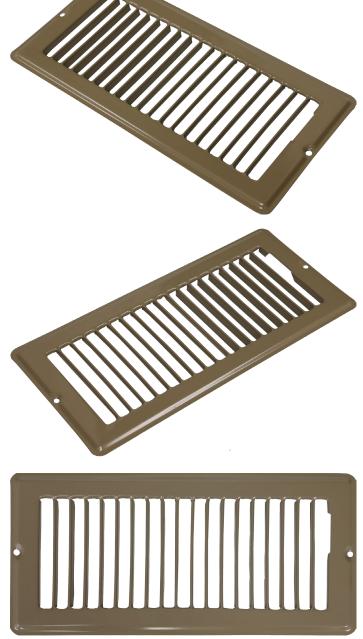
10F2511 & R10F2511 Light-Duty Floor Grille 4x10

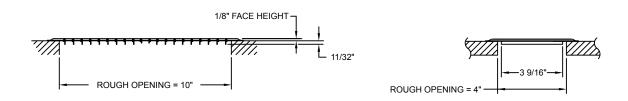
The face-only portion of the 12511/R12511 floor registers is used to create these light-duty grilles.

These devices are designed for rough openings of 4" x 10". The 10F2511 is available in bulk packaging only. The R10F2511 is individually shrinkwrapped and labeled and includes mounting screws.

- Mounting holes for secure placement
- Rolled face blades for bare foot smoothness
- Construction: Steel
- □ Finish: Anodic Acrylic Electrocoat
- Color: Golden Brown
- Origin: Made in the U.S.A.
- Carton quantity: 12







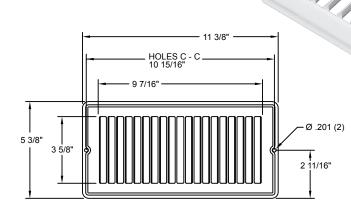
10F2511W & R10F2511WLight-Duty Floor Grille4x10

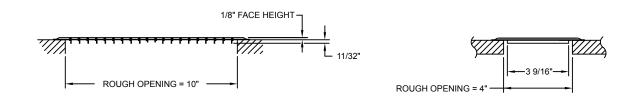
The face-only portion of the 12511W/R12511W floor registers is used to create these light-duty grilles.

These devices are designed for rough openings of 4" x 10". The 10F2511W is available in bulk packaging only. The R10F2511W is individually shrink-wrapped and labeled and includes mounting screws.

- □ Mounting holes for secure placement
- Rolled face blades for bare foot smoothness
- Construction: Steel
- □ Finish: Anodic Acrylic Electrocoat
- Color: White
- Origin: Made in the U.S.A.
- Carton quantity: 12







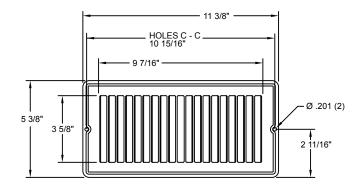
10F2511R & R10F2511RReinforced Floor Grille4x10

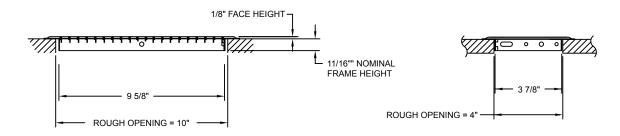
The face and collar of the 12511/R12511 floor registers form these reinforced grilles.

These devices are designed for rough openings of 4" x 10". The 10F2511R is available in bulk packaging only. The R10F2511R is individually shrink-wrapped and labeled and includes mounting screws.

- Low-profile collar for rigidity
- Mounting holes for secure placement
- Rolled face blades for bare foot smoothness
- Construction: Steel
- □ Finish: Anodic Acrylic Electrocoat
- Color: Golden Brown
- Origin: Made in the U.S.A.
- Carton quantity: 48







10F2511RW & R10F2511RWReinforced Floor Grille4x10

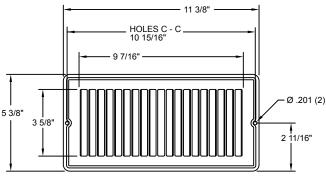
The face and collar of the 12511W/R12511W floor registers form these reinforced grilles.

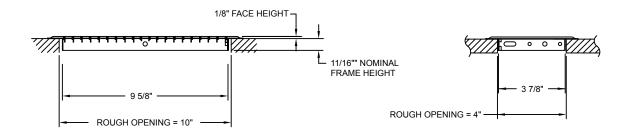
These devices are designed for rough openings of 4" x 10". The 10F2511RW is available in bulk packaging only. The R10F2511RW is individually shrink-wrapped and labeled and includes mounting screws.

- Low-profile collar for rigidity
- Mounting holes for secure placement
- Rolled face blades for bare foot smoothness
- Construction: Steel
- Finish: Anodic Acrylic Electrocoat
- Color: Golden Brown
- Origin: Made in the U.S.A.
- Carton quantity: 48





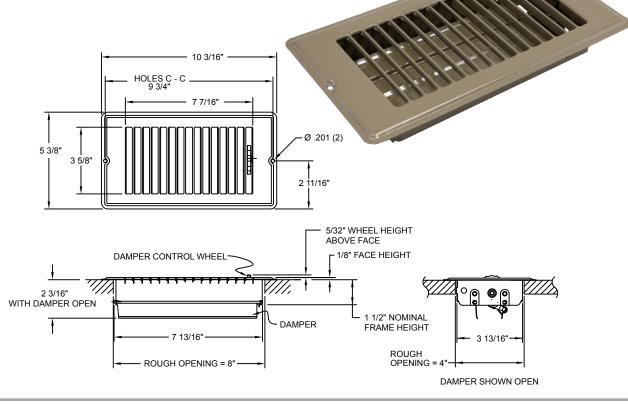




LS248 & RLS248 Floor Registers

These sturdy floor registers are designed for rough openings of 4" x 8". The LS248 is available in bulk packaging only. The RLS248 is individually shrink-wrapped and labeled and includes mounting screws.

- Extended face and mounting holes for secure placement
- One-piece wraparound collar for increased strength
- Rolled face blades for bare foot smoothness
- Opposed blade damper for precise air flow control
- Spring-loaded damper actuation for rattle-free positioning
- Construction: Steel
- Finish: Anodic Acrylic Electrocoat
- Color: Golden Brown
- Origin: Made in the U.S.A.
- Carton quantity: 24

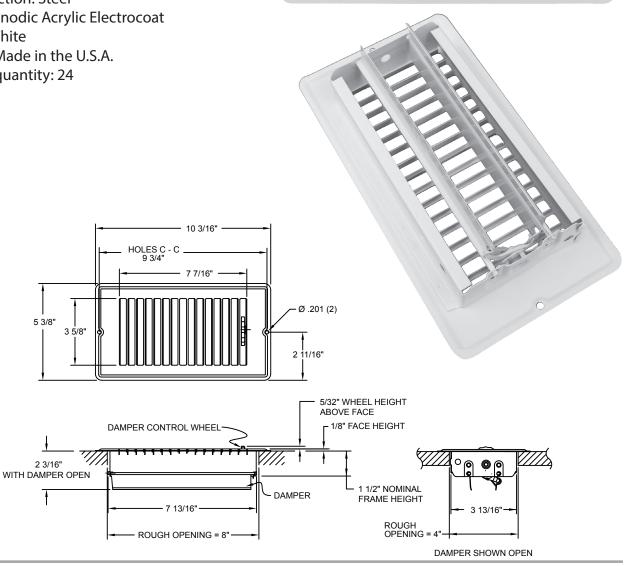


LS248W & RLS248W Floor Registers

These sturdy floor registers are designed for rough openings of 4" x 8". The LS248W is available in bulk packaging only. The RLS248W is individually shrink-wrapped and labeled and includes mounting screws.

- **Extended face** and mounting holes for secure placement
- One-piece wraparound collar for increased strength
- Rolled face blades for bare foot smoothness
- Opposed blade damper for precise air flow control
- □ Spring-loaded damper actuation for rattle-free positioning
- Construction: Steel
- □ Finish: Anodic Acrylic Electrocoat
- Color: White
- Origin: Made in the U.S.A.
- Carton quantity: 24





LS248F & RLS248F Light-Duty Floor Grille

The face-only portion of the LS248/RLS248 floor registers is used to create these light-duty grilles.

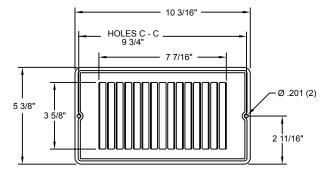
These versatile components are designed for rough openings of 4" x 8". The LS248F is available in bulk packaging only. The RLS248F is individually shrink-wrapped and labeled and includes mounting screws.

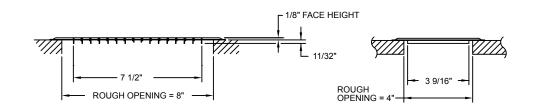
- Extended face and mounting holes for secure placement
- Rolled face blades for bare foot smoothness
- Construction: Steel
- Finish: Anodic Acrylic Electrocoat
- Color: Golden Brown
- Origin: Made in the U.S.A.
- Carton quantity: 24











LS248FW & RLS248FW 4x8 Light-Duty Floor Grille

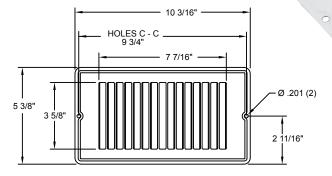
The face-only portion of the LS248W/RLS248W floor registers is used to create these light-duty grilles.

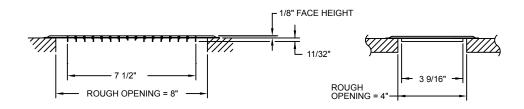
These versatile components are designed for rough openings of 4" x 8". The LS248FW is available in bulk packaging only. The RLS248FW is individually shrink-wrapped and labeled and includes mounting screws.

- Extended face and mounting holes for secure placement
- Rolled face blades for bare foot smoothness
- Construction: Steel
- Finish: Anodic Acrylic Electrocoat
- Color: White
- Origin: Made in the U.S.A.
- Carton quantity: 24









LS2410 & RLS2410 Floor Registers

4 x 10

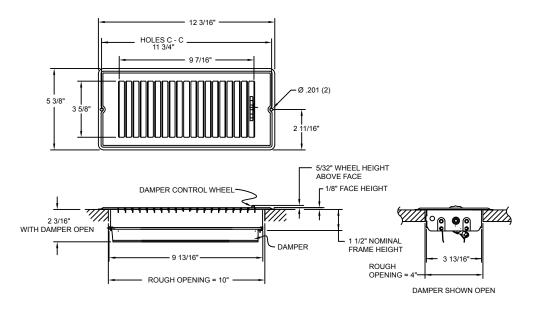
These sturdy floor registers are designed for rough openings of 4" x 10". The LS2410 is available in bulk packaging only. The RLS2410 is individually shrink-wrapped and labeled and includes mounting screws.

- Extended face and mounting holes for secure placement
- One-piece wraparound collar for increased strength
- Rolled face blades for bare foot smoothness
- Opposed blade damper for precise air flow control
- Spring-loaded damper actuation for rattle-free positioning
- Construction: Steel
- Finish: Anodic Acrylic Electrocoat
- Color: Golden Brown
- Origin: Made in the U.S.A.
- Carton quantity: 24





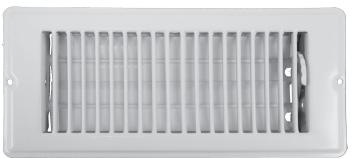




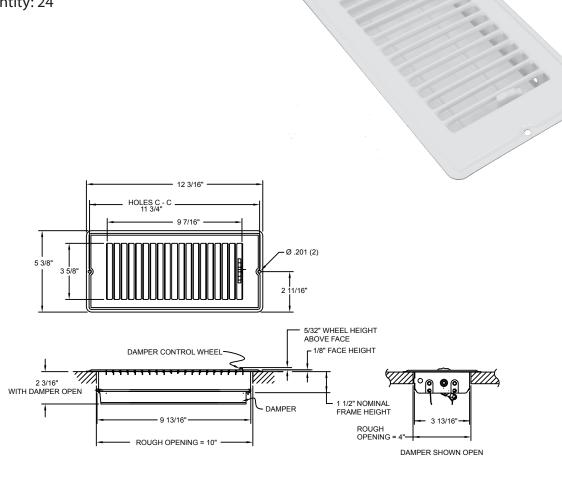
LS2410W & RLS2410W 4x10 Floor Registers

These sturdy floor registers are designed for rough openings of 4" x 10". The LS2410W is available in bulk packaging only. The RLS2410W is individually shrink-wrapped and labeled and includes mounting screws.

- Extended face and mounting holes for secure placement
- One-piece wraparound collar for increased strength
- Rolled face blades for bare foot smoothness
- Opposed blade damper for precise air flow control
- Spring-loaded damper actuation for rattle-free positioning
- Construction: Steel
- Finish: Anodic Acrylic Electrocoat
- Color: White
- Origin: Made in the U.S.A.
- Carton quantity: 24



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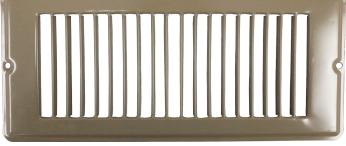
LS2410F & RLS2410F 4x10 Light-Duty Floor Grille

The face-only portion of the LS2410/RLS2410 floor registers forms these light-duty grilles.

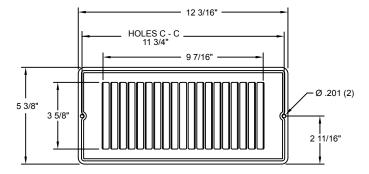
These versatile components are designed for rough openings of 4" x 10". The LS2410F is available in bulk packaging only. The RLS2410F is individually shrink-wrapped and labeled and includes mounting screws.

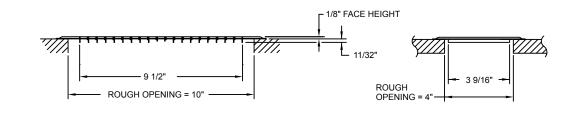
- Extended face and mounting holes for secure placement
- Rolled face blades for bare foot smoothness
- Construction: Steel
- □ Finish: Anodic Acrylic Electrocoat
- Color: Golden Brown
- Origin: Made in the U.S.A.
- Carton quantity: 24











LS2410FW & RLS2410FW Light-Duty Floor Grille 4x10

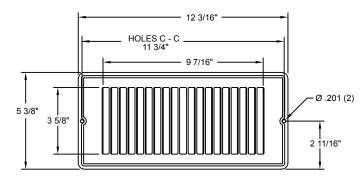
The face-only portion of the LS2410W/RLS2410W floor registers forms these light-duty grilles.

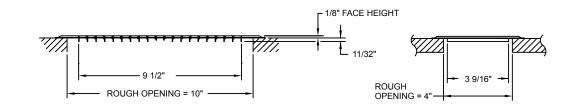
These versatile components are designed for rough openings of 4" x 10". The LS2410FW is available in bulk packaging only. The RLS2410FW is individually shrink-wrapped and labeled and includes mounting screws.

- Extended face and mounting holes for secure placement
- Rolled face blades for bare foot smoothness
- Construction: Steel
- Finish: Anodic Acrylic Electrocoat
- Color: White
- Origin: Made in the U.S.A.
- Carton quantity: 24









30B0408 & R30B0408 Floor Register

Long the mainstay of manufactured housing,

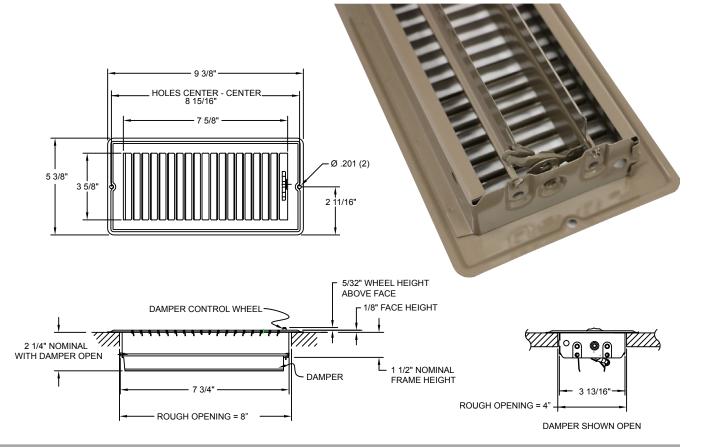
4 x 8

these registers are designed for rough openings of 4" x 8". The 30B0408 is available in bulk packaging only. The R30B0408 is individually shrinkwrapped and labeled and includes mounting screws.

- Mounting holes for secure placement
- Rolled face blades for bare foot smoothness
- One-piece wraparound collar for increased strength
- Opposed blade damper for precise air flow control
- Spring-loaded damper actuation for rattle-free positioning
- Construction: Steel
- Finish: Anodic Acrylic Electrocoat
- Color: Golden Brown
- Origin: Made in the U.S.A.
- Carton quantity: 24







30W0408 & R30W0408 **Floor Register**

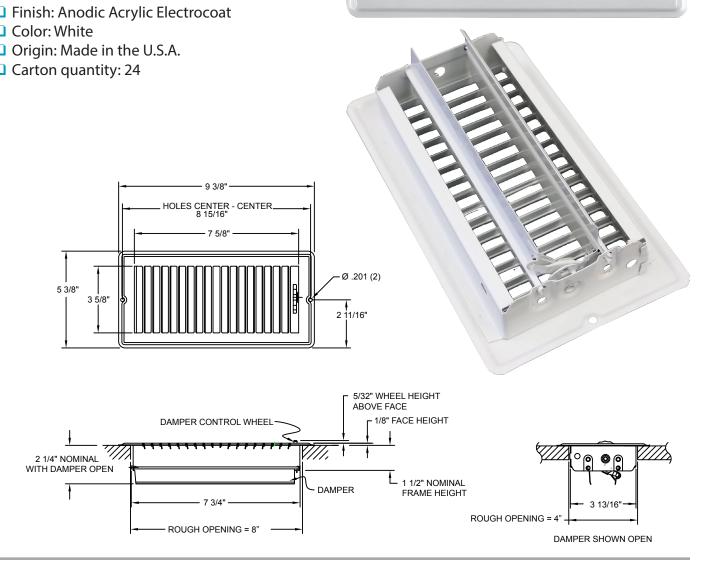
4 x 8

Long the mainstay of manufactured housing, these registers are designed for rough openings of 4" x 8". The 30W0408 is available in bulk packaging only. The R30W0408 is individually shrinkwrapped and labeled and includes mounting screws.

- Mounting holes for secure placement
- Rolled face blades for bare foot smoothness
- One-piece wraparound collar for increased strength
- Opposed blade damper for precise air flow control
- Spring-loaded damper actuation for rattle-free positioning
- Construction: Steel
- Finish: Anodic Acrylic Electrocoat
- Color: White
- Origin: Made in the U.S.A.
- Carton quantity: 24







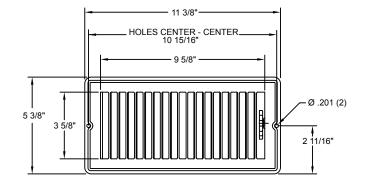
30B0410 & R30B0410 Floor Register

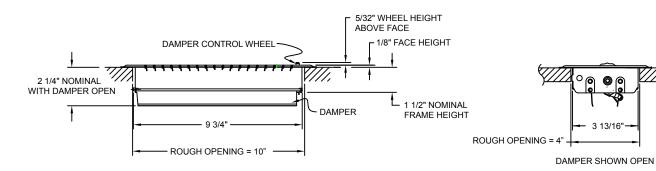
4 x 10

Long the mainstay of manufactured housing, these registers are designed for rough openings of 4" x 10". The 30B0410 is available in bulk packaging only. The R30B0410 is individually shrinkwrapped and labeled and includes mounting screws.

- Mounting holes for secure placement
- Rolled face blades for bare foot smoothness
- One-piece wraparound collar for increased strength
- Opposed blade damper for precise air flow control
- Spring-loaded damper actuation for rattle-free positioning
- Construction: Steel
- Finish: Anodic Acrylic Electrocoat
- Color: Golden Brown
- Origin: Made in the U.S.A.
- Carton quantity: 24







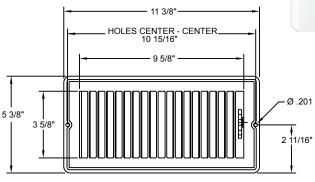
30W0410 & R30W0410 Floor Register

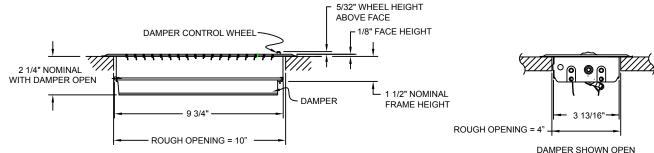
4 x 10

Long the mainstay of manufactured housing, these registers are designed for rough openings of 4" x 10". The 30W0410 is available in bulk packaging only. The R30W0410 is individually shrink-wrapped and labeled and includes mounting screws.

- Mounting holes for secure placement
- □ Rolled face blades for bare foot smoothness
- One-piece wraparound collar for increased strength
- Opposed blade damper for precise air flow control
- Spring-loaded damper actuation for rattle-free positioning
- Construction: Steel
- Finish: Anodic Acrylic Electrocoat
- Color: White
- Origin: Made in the U.S.A.
- Carton quantity: 24







30B0412 & R30B0412 Floor Register

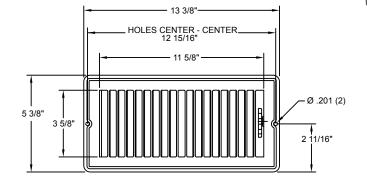
4 x 12

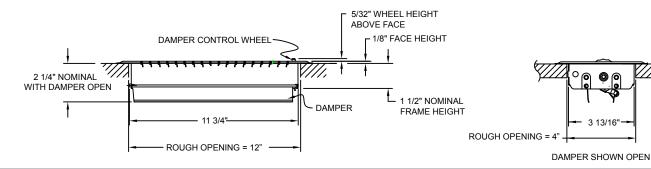
Long the mainstay of manufactured housing, these registers are designed for rough openings of 4" x 12". The 30B0412 is available in bulk packaging only. The R30B0412 is individually shrinkwrapped and labeled and includes mounting screws.

- Mounting holes for secure placement
- Rolled face blades for bare foot smoothness
- One-piece wraparound collar for increased strength
- Opposed blade damper for precise air flow control
- Spring-loaded damper actuation for rattle-free positioning
- Construction: Steel
- □ Finish: Anodic Acrylic Electrocoat
- Color: Golden Brown
- Origin: Made in the U.S.A.
- Carton quantity: 24









30W0412 & R30W0412 Floor Register

4 x 12

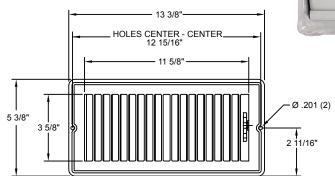
Long the mainstay of manufactured housing, these registers are designed for rough openings of 4" x 12". The 30W0412 is available in bulk packaging only. The R30W0412 is individually shrink-wrapped and labeled and includes mounting screws.

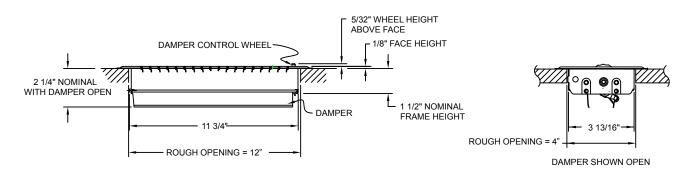
- Mounting holes for secure placement
- Rolled face blades for bare foot smoothness
- One-piece wraparound collar for increased strength
- Opposed blade damper for precise air flow control
- Spring-loaded damper actuation for rattle-free positioning
- Construction: Steel
- Finish: Anodic Acrylic Electrocoat
- Color: White
- Origin: Made in the U.S.A.
- Carton quantity: 24











28B0410MH & 28W0410MH Floor Register 4x10

When mounting holes are not necessary, these registers are the perfect fit for rough openings of 4" x 10". The 28B0410MH is Golden Brown in color while the 28W0410MH is finished in White.

Both are available in bulk packaging only.

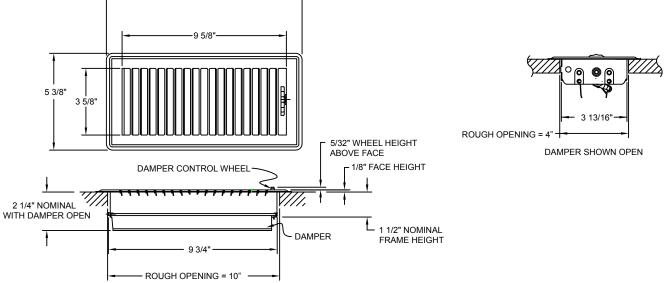
- Rolled face blades for bare foot smoothness
- One-piece wraparound collar for increased strength
- Opposed blade damper for precise air flow control
- Spring-loaded damper actuation for rattle-free positioning

11 3/8

- Construction: Steel
- Finish: Anodic Acrylic Electrocoat
- Color: Golden Brown (28B0410MH) White (28W0410MH)
- Origin: Made in the U.S.A.
- Carton quantity: 24







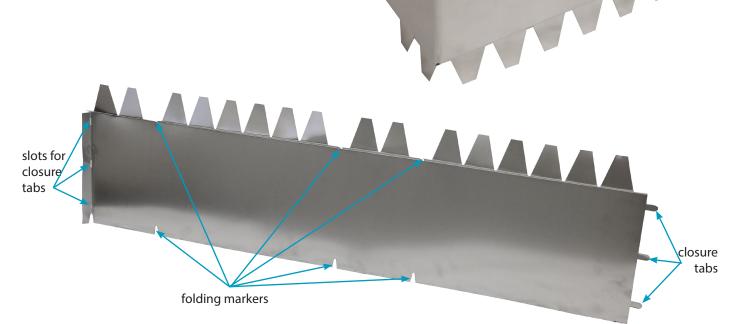
20408060 & 20410060 Register Boot/Duct Transition

Use this convenient product to create a ductwork transition to the Metaline register or grille.

The 20408060 is for rough openings $4^{"} \times 8$." The 20410060 is for rough openings $4^{"} \times 10$." The depth of each is 6".

- □ Ships flat; fold to assemble
- Small tabs secure closure;
- large tabs secure to ductwork
- Construction: Steel
- Color: Unpainted
- Origin: Made in the U.S.A.
- Carton quantity: 48





4 x 8

Other Continental Industries Products



In addition to our Metaline products for manufactured housing, Continental Industries manufactures many other products appropriate for manufactured and modular structures.

See the abbreviated listing on the following pages.

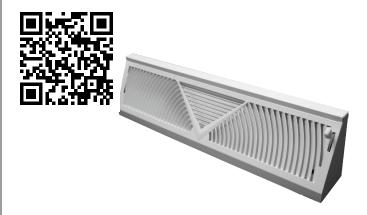
Explore more at continentalindustries.com.

Continental _____ Series F25 Bar Faced Floor Grilles





Series 150 & 180 Baseboard Diffusers



Series T32 Toe Space Registers



Series 28 Floor Registers



Series 30 Floor Registers

Series TG32

Toe Space Grilles



Continental



Continental _____ Series G25 Return Air Grilles



Series G35 Return Air Grilles

Series FG3

Filter Grilles



Series FG2 Filter Grilles



Series FBG40 Fixed Bar Grilles



Series FBFG Fixed Bar Filter Grilles





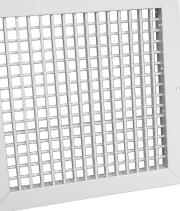




Series 16 Series 12B **Round Ceiling Diffusers Dampers Series P19 Series P20 Ceiling Diffusers Ceiling Diffusers Series RVML Series VHG** Sidewall/Ceiling Diffusers Sidewall/Ceiling Diffusers







Continental

Series HVS T-bar Diffusers



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Series 3800 Butterfly Dampers





Series 5400 Collars



Series 3900 Radial Dampers





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